

Emission-free Construction Sites

Publication - Guidelines

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Nordic Sustainable Construction
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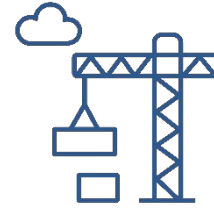


Today's agenda

- Overview of the project
- Presentation of the report's main sections
 - Plan and design
 - Procure
 - Implement
 - Evaluate
- Upcoming deliverables and how to follow
- QnA



Emission-free Construction Sites



- Work package 4 of 5 in Nordic Sustainable Construction
- A programme under the Nordic Council of Ministers
- Ministry of infrastructure, Housing and Construction

Authority, University of Iceland and GBCI



Nordic Sustainable Construction



WORK PACKAGE 1

Nordic
Harmonisation
of Life Cycle
Assessment



WORK PACKAGE 2

Circular
Business
Models and
Procurement



WORK PACKAGE 3

Sustainable
Construction
Materials
and
Architecture



WORK PACKAGE 4

Emission-
free
Construction
Sites



WORK PACKAGE 5

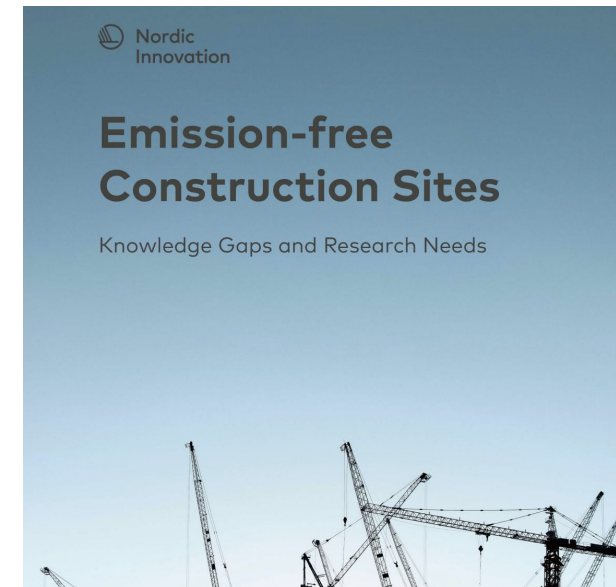
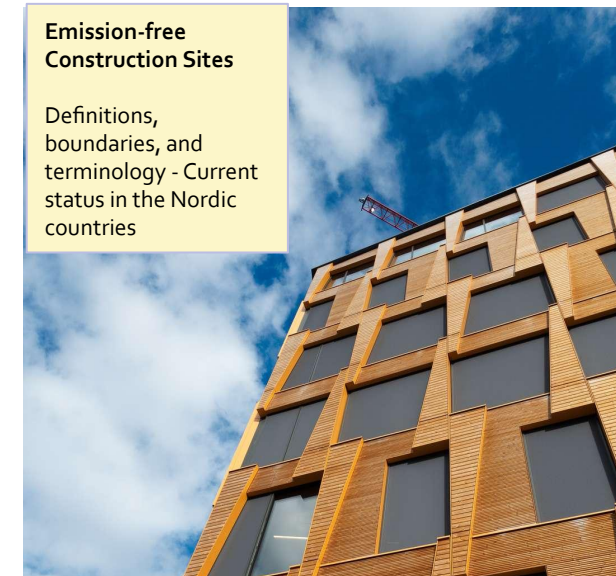
Competences
for Reuse in
Construction
&
Programme
Secretariat



Previous reports

- Definitions, boundaries and terminology
- Knowledge gaps and research needs

<https://nordicsustainableconstruction.com/>



Nordic Innovation

Guidelines for Emission-free Construction Sites



Emission-free Construction site
How to Plan and Design

Emission-free Construction site
How to Procure

Emission-free Construction site
How to Implement

Emission-free Construction site
How to Evaluate

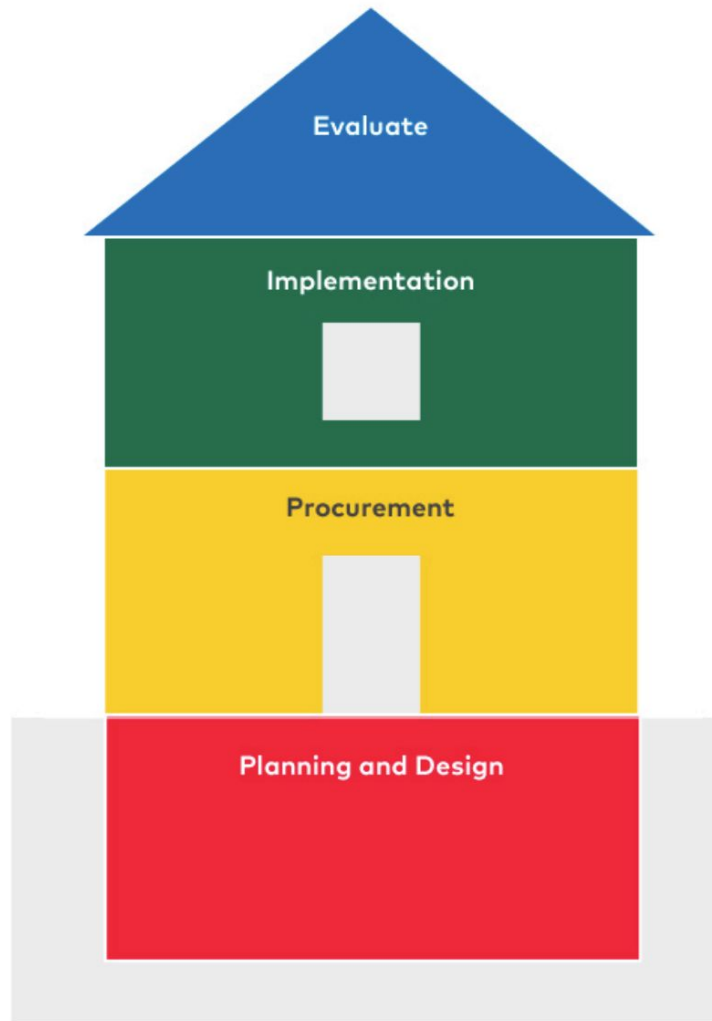


Table 1.2. Estimated emissions values for A4 and A5 in the Nordic countries.

	A4 (kg CO ₂ e/m ²)	A5 (kg CO ₂ e/m ²)	
Iceland	19.79	42.50	Generic values for LCAs ^[7]
Norway	LCA databases +25%		Byggeteknisk forskrift TEK17 ^[8]
Denmark	20.50	50.00	BUILD Report ^[6]
Denmark	75.00		National strategy ^[4]
Sweden	44.00		KTH and Boverket ^[9]
Finland	20.40	50.00-59.00	Generic values for LCAs ^[10]

Finland: Generic values for LCAs ^[10]





Evaluate

Research
Academia
Everyone
else

Implementation

Contractors
Sub-contractors
Workers
Suppliers

Industry groups
Utility providers
Grid operators

Procurement

Owners
Clients
Procurement
managers

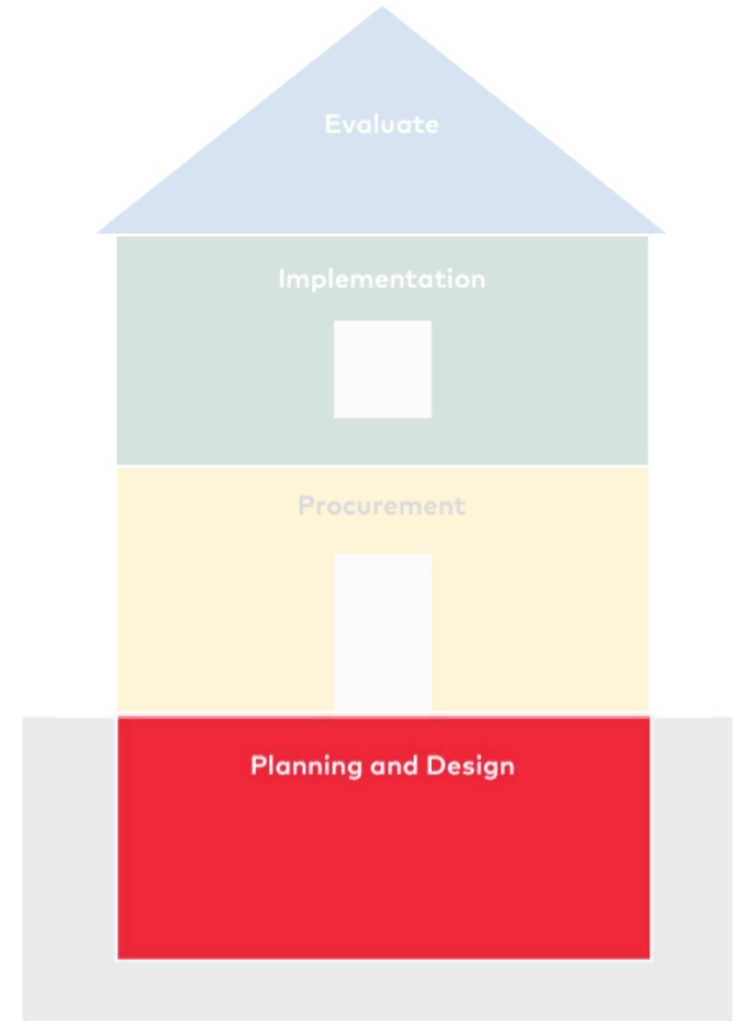
Planning and Design

Designers
Urban
planners
Government
Municipalities



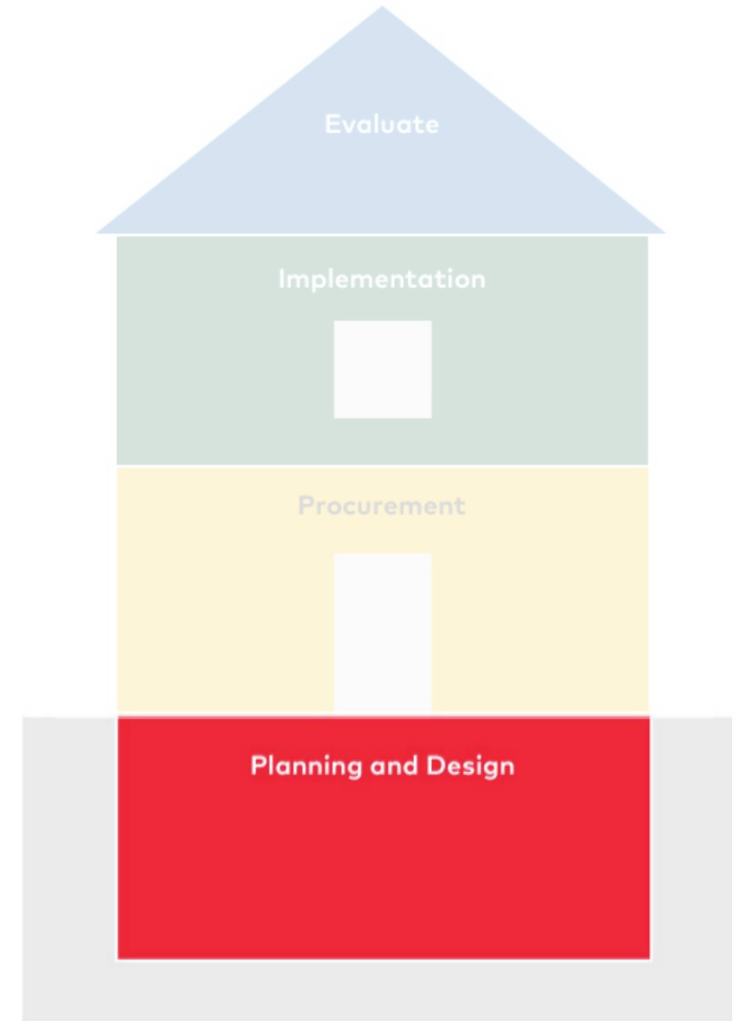
Plan and design

- Do we really need new construction?
- Location
- Infrastructure
- Timing
- Waste management



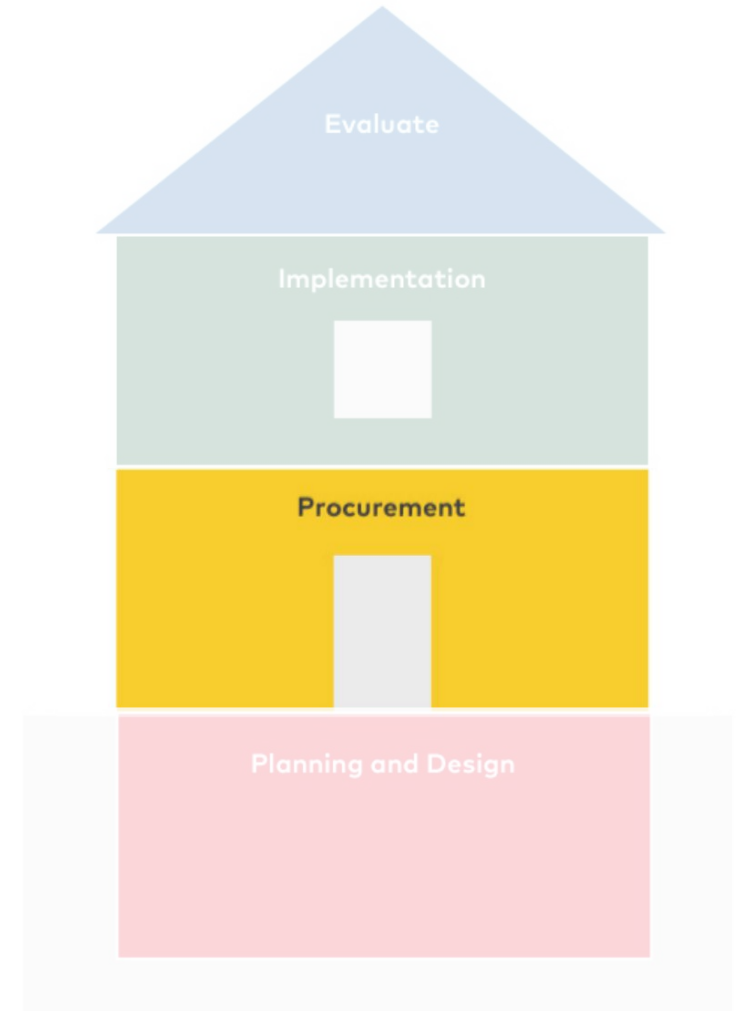
Plan and design

- Prefabricated
- Excess material and packaging
- Local material
- Earthworks
- Soil management



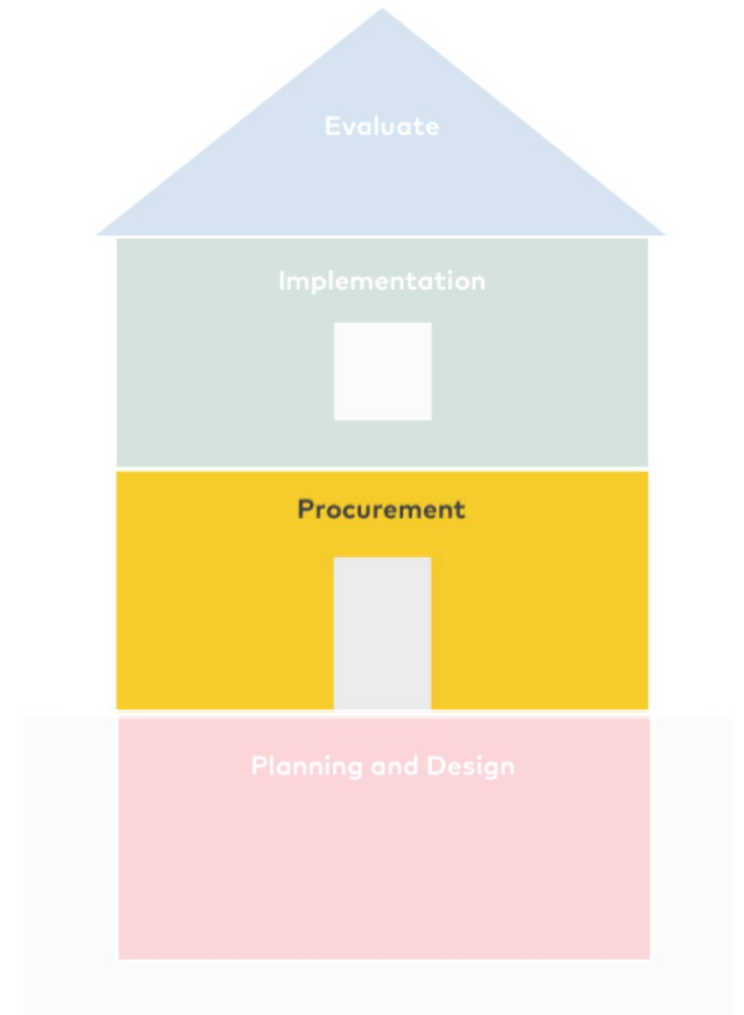
Procure

- Plan
 - Expect extra time and cost
 - Establish goals that align with the organisation's strategies
 - Engage with potential contractors



Suggested criteria

- Application of bonuses
- Award criteria: Quality points are awarded for reducing emissions from
- Minimum requirements

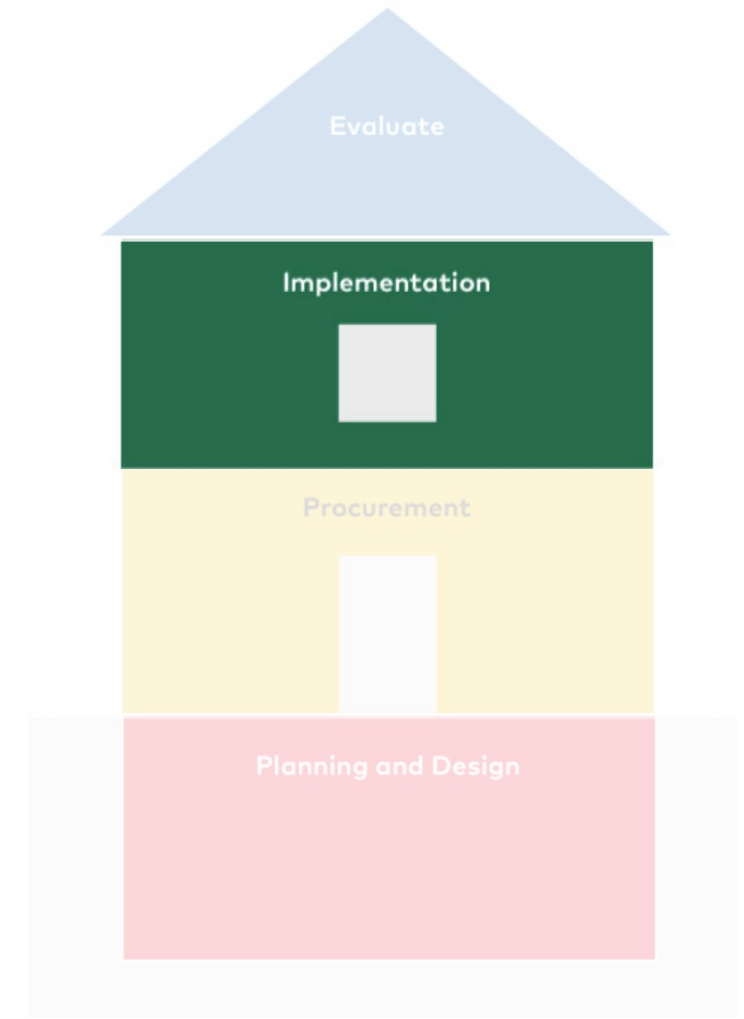


Implement

A4 Emissions from Transportation

- All projects are not the same
- Find shortest distance
- Use local
- Coordinate with other projects

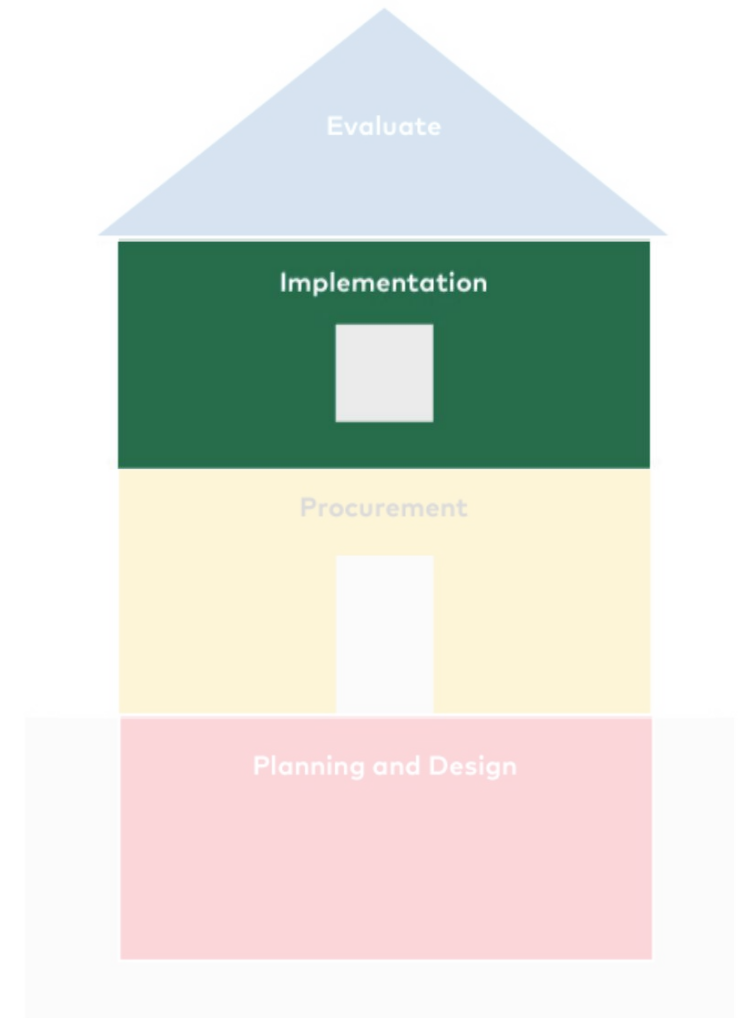
- Electric transport
- Biofuels - HVO & Methane
- Hydrogen is coming ...



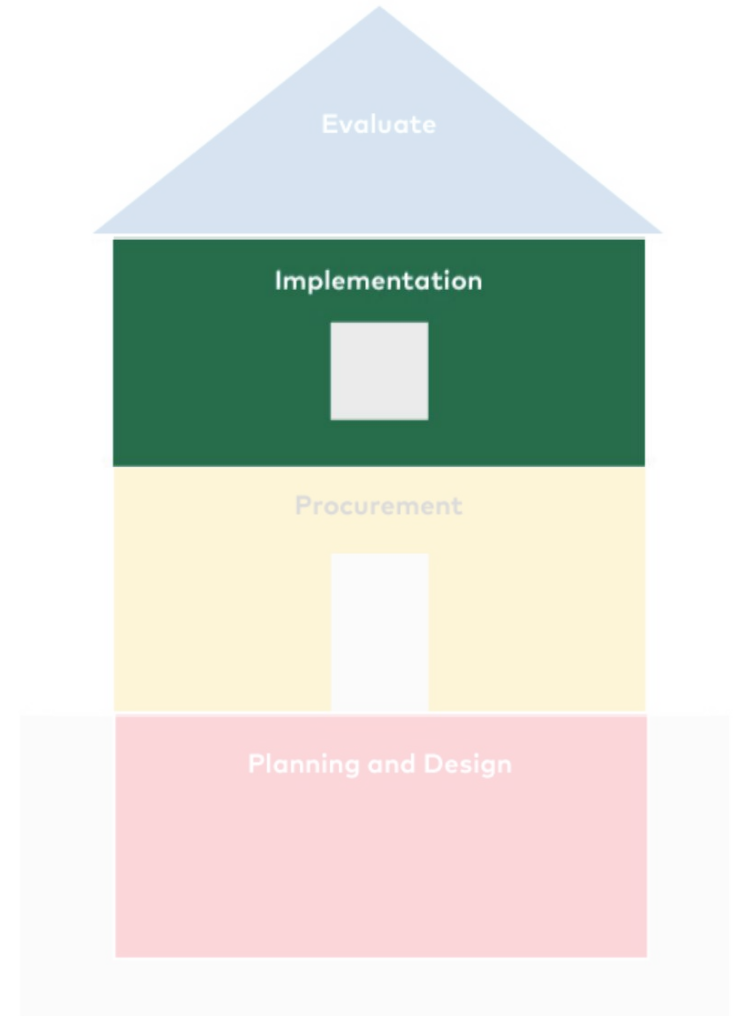
Implement

A5.E Emissions from Energy

- Organise site for saving energy
- Earthworks and mass transport
- Low emission district heating
- Biofuels for heating
- Electric machinery
- Biofuels - HVO & Methane
- Hydrogen Power packs



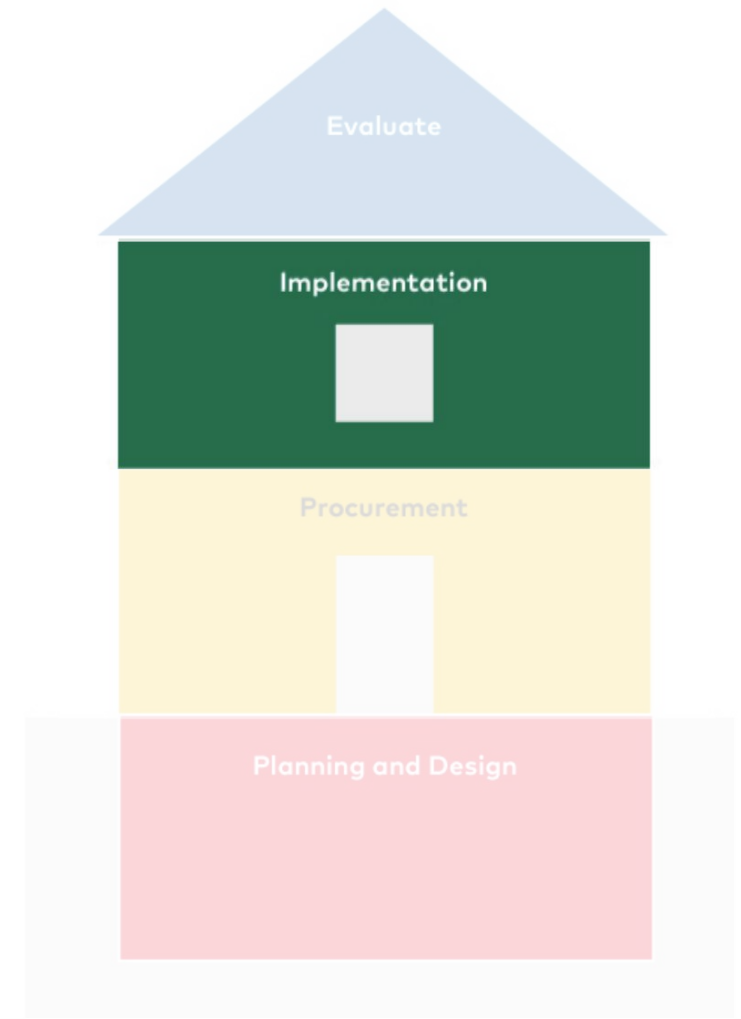
	Benefits	Barriers	Best practices
Electric	<ul style="list-style-type: none"> -Zero on-site emissions -Reduced noise -No local air pollution -Energy security 	<ul style="list-style-type: none"> -Limited supply of electric construction machinery and vehicles -Limitations in grid capacity -Charging infrastructure often inadequate 	<ul style="list-style-type: none"> Involve the power provider and grid operator early on -Adapt work procedures to accommodate charging needs -Plan machine fleet according to available charging capacity -Use peak shaving equipment
Biodiesel HVO Biogas	<ul style="list-style-type: none"> Vehicles and machines widely available -For large machines that have a long range 	<ul style="list-style-type: none"> Local emissions -Poor energy efficiency -Sustainability issues 	<ul style="list-style-type: none"> Use where energy infrastructure is lacking -Choose fuel from local sources -Only use certified sustainable fuels
Hydrogen Combustion	<ul style="list-style-type: none"> Low local air pollution -For large machines that have a long range 	<ul style="list-style-type: none"> Poor energy efficiency -Limited availability of vehicles and machines 	<ul style="list-style-type: none"> Interim solution while fuel cell machinery is developed -Use sustainably sourced hydrogen
Hydrogen fuel cells	<ul style="list-style-type: none"> No local pollution -High level of energy efficiency -Reduced noise 	<ul style="list-style-type: none"> -Limited availability of vehicles and machines 	<ul style="list-style-type: none"> Use sustainably sourced hydrogen



Implement

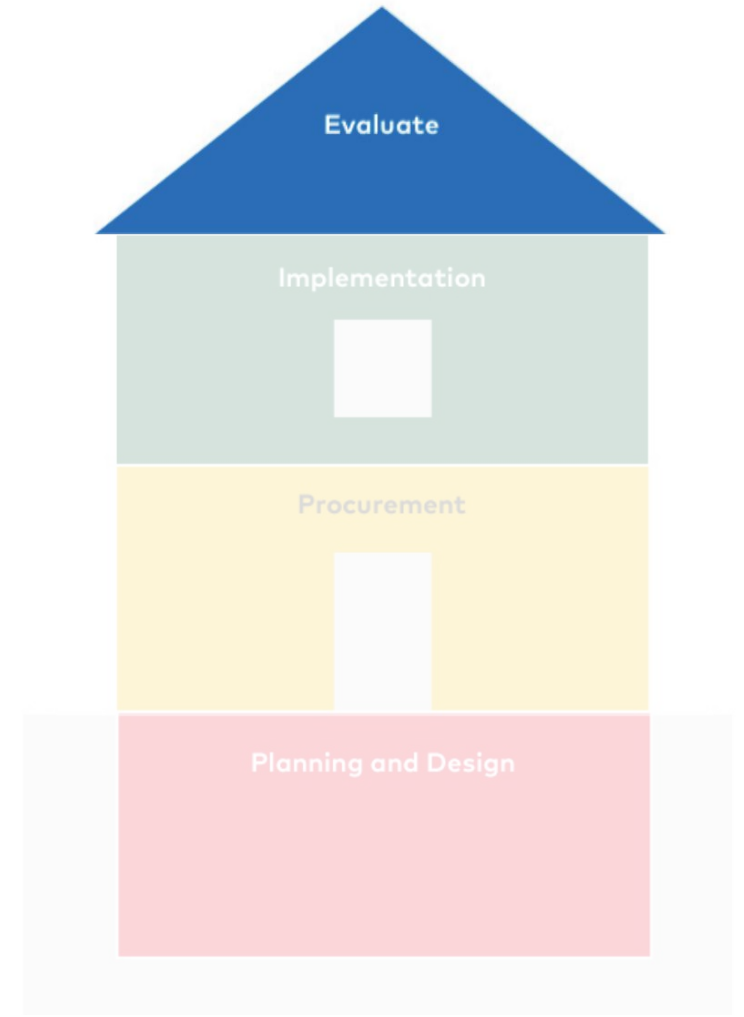
A5.W Waste

- Waste has embodied carbon
- Waste management plan
- Culture of our grandparents
- Reuse, Reuse, Reuse
- Dialogue with the Waste Industry



Evaluate

- Documented emission reductions
- Plan for data collection
- Data collection
- LCA methods
- Provide feedback



LCA module	Activity	What to consider	Values	How to measure	Stakeholders
A4	Transportation	Transport of materials, products, and equipment to the construction site from: -Manufacturer -Storage/warehouse -Retailer	-Distance -Energy source	-Verification (of energy source) -Travel logs	Suppliers Material, product, and equipment hauliers
A5.E	Energy use	Emissions from: machinery	Type of machinery Energy source Amount	Verification (of energy source and worked hours)	Suppliers Subcontractors
		Heating and cooling: -district heating -power station sources (for temporary works or other processes)	Energy source Amount	Automatic or manual meter reading Verification	Utility providers
A5.W	Waste	Construction waste:	-Volume -Weight -Type	-Waste management company reports or verification	Waste hauliers
		Transport of waste from construction site	-Distance -Energy source	-Verification	Waste hauliers



Appendix

- Printable summaries of each chapter from the guidelines.

Guidelines for EFCS planning and design

Here are the key points to keep in mind in EFCS planning and design.

Urban planning and infrastructure

- Consider the necessity of the project and explore alternatives to a new building
 - Re-use existing buildings
- Strategic location of urban facilities
 - Minimize transportation distances and opportunities
 - Provide accessibility to existing road infrastructure, electricity grid, water supply networks, etc.
- Minimize the possibility of heat energy sources from the urban
 - Plan the order of new construction to ensure that essential utilities are in place from the start.
 - Schedule construction activities to coincide with the seasons
 - Alocate designated areas for parking and existing building materials and waste

Building materials

- Select building materials that result in minimal waste
- Select building materials that reduce energy consumption
- Use prefabricated components designed for assembly in-situ
- Specify local material requirements
- Prioritize local materials
- Write a detailed project specification to ensure proper material use

Assessing material

- Develop and implement a mass disposal plan early on in the project
- Prioritize the local reuse and recycling of assessed materials
- Minimize the transportation of building materials through optimized design and planning
- Follow sustainable soil management guidelines to reduce environmental impact and emissions

For more information on procurement for emission-free construction projects, see [Chapter 3 of the Guidelines for Emission-Free Construction Sites](#). Nordic Sustainable Construction 2024.

Guidelines for EFCS procurement

Here are the key points to keep in mind during EFCS procurement.

Plan

- Define objectives and cost
- Establish goals that align with the organization's strategies
- Engage with potential contractors

Suggested criteria

- Application of bonuses:
- A bonus is awarded for every sub-module that is evaluated (where generic figures are not used).
 - A bonus is awarded for reducing emissions from A4 and A5 by 50%. The bonus amount can be awarded to a selected contractor.

Award criteria:

- Quality points are awarded for reducing emissions from A4 and A5, with the percentage awarded equal to the savings (50%). The quality points weighting is 10%.
- Minimum requirements:
 - Emissions from A4 and A5 need to be 50% under the stated estimated emissions.

Keep in mind

- A combination of award criteria and minimum requirements can be used
- An index plan should be required
- State early that carbon footprint is not allowed and will not be counted as emissions reduction

Follow-up

- Regular follow-up meetings throughout construction/procurement meetings
- Verify that accounts are being provided as planned (monitoring of waste and materials)
- Use mobile equipment list and machines used on site

For more information on procurement for emission-free construction projects, see [Chapter 3 of the Guidelines for Emission-Free Construction Sites](#). Nordic Sustainable Construction 2024.

Guidelines for EFCS implementation

Here are the key points to keep in mind in the implementation of EFCS.

A4 Transportation

Reducing emissions from transportation means reducing energy use. The 'avoid, shift, improve' hierarchy can be used to reduce energy use.

Avoid	Shift	Improve
<ul style="list-style-type: none">Perform building research from local sources and prioritize the use of locally available resourcesReduce the amount of transport work by reusing and recycling materials on-siteInclude suppliers and contractors in every step plan for material handling and storage transportation	<ul style="list-style-type: none">Use vehicles with the lowest emissions available (e.g., electric or hybrid)Plan for the grouping of transportation of local suppliesOptimize the number of transport trips with vehiclesReduce the number of transport trips with vehiclesReduce the number of transport trips by using vehicles to transport emissions	<ul style="list-style-type: none">Train drivers to minimize idling, drive efficiently, and report vehicle maintenance needs promptlyOptimize vehicle operation schedules to minimize travelCoordinate with suppliers to optimize delivery times and loadMinimize idling to reduce energy useUse digital tools for transport optimization where available

A5 Energy use

Reducing emissions from energy use on site. The 'avoid, shift, improve' hierarchy can be used to reduce energy use.

Avoid	Shift	Improve
<ul style="list-style-type: none">Avoid unnecessary energy use by minimizing off-peak energy consumptionPrioritize local use and avoid having transport work	<ul style="list-style-type: none">Use electric machines when possible (e.g., for forklifts) to otherwise energy-relevant equipment to reduce emissionsReduce the amount of transport work by reusing and recycling materials on-siteEngage better for site machinery use before contractors and suppliers in energy optimization and planningConsider direct heating systems for heating and drying, and consider energy optimization to control heating systems of buildings	<ul style="list-style-type: none">Prioritize machinery and equipment with digital controls to improve energy efficiencyPrioritize training for workers in efficient machine operationImplement strategies such as driving techniques to reduce energy consumption

ASW Waste

The 'reduce, reuse, recycle' hierarchy can be used to reduce emissions from waste.

Waste management plan	Reduce	Reuse	Recycle
<ul style="list-style-type: none">Set up a comprehensive waste management planEstimate material needs, specify usage, and transport excess materialsSpecify the amount of material planned for reuse and recyclingSpecify where the recycling containers will be placed and how they are emptiedAssign an energy for reuse and manage the plan	<ul style="list-style-type: none">Prioritize estimate materials in a material passport to avoid wasteSpecify the preferred type of concrete qualityPrioritize steel reinforcement systems known to reduce waste (e.g., precast concrete)Use a material passport to organize the storage of building materials and waste on-site	<ul style="list-style-type: none">Prioritize estimate materials in a material passport to avoid wasteSpecify the purchased type to minimize color, etc.Optimize the purchased type to minimize waste, such as waste from product damageUse a material passport to organize the storage of building materials and waste on-site	<ul style="list-style-type: none">Work on early dialogue with waste management companies to determine preferred recycling methodsHave a dialogue with contractors on-site and ask them to use the waste sorting system and reuse waste generation

For more information on procurement for emission-free construction projects, see [Chapter 3 of the Guidelines for Emission-Free Construction Sites](#). Nordic Sustainable Construction 2024.

Guidelines for the evaluation of EFCS

Here are the key points and recommendations for the evaluation of EFCS.

Data collection

- It is vital to collect data during the construction phase to estimate emissions from transportation, energy use, and waste
- Establish a data collection system before the project begins and designate the necessary resources and personnel for data collection
- Use LCA methodology for guidance
- Consider using automated or digital processes

LCA module	Activity	What to consider	Values	How to measure	Responsible
A4	Transportation	Frequency of transport activities and equipment to be used	Distance to transport location	Identification of energy needed (fuel type)	Suppliers (transport, fuel equipment, energy)
A5	Energy use	Equipment from machinery	Energy source	Verification of local energy use	Suppliers (equipment)
		Heating and cooling systems (HVAC)	Energy source	Automatic or manual metering	Utility providers
A6	Waste	Construction waste	Waste type	Waste management plan (recycling, landfill)	Waste handlers
		Transport of waste from construction	Distance	Energy source	Waste handlers

Sharing feedback

- Prior to the project, establish a process for sharing feedback with key stakeholders
- Throughout the project and once the project is complete
- Key stakeholders include planners, material and service providers, construction firms, and external stakeholders (industry groups, government and regulators, research etc.) to communicate the progress of the industry towards EFCS

For more information on the evaluation of emission-free construction projects, see [Chapter 4 of the Guidelines for Emission-Free Construction Sites](#). Nordic Sustainable Construction 2024.



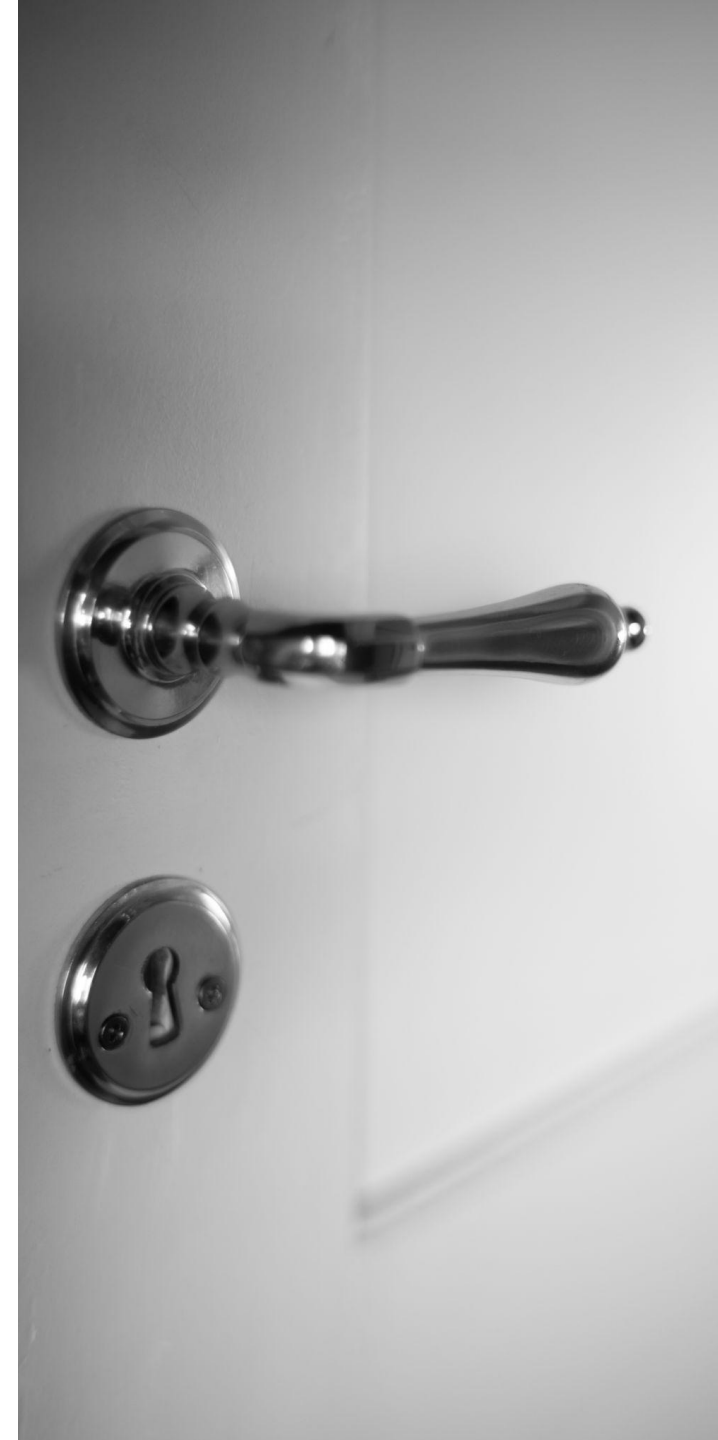
Coming up

- Report on standards, rules and regulations that can be hindering and other barriers. Published late 2024
 - Survey →
- Newsletters

Survey - Barriers



Questions - Slido



Thank you!

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